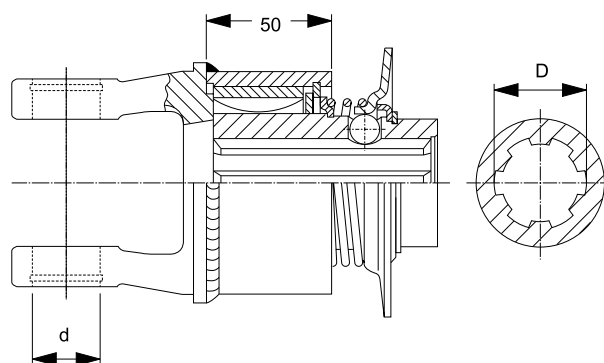


3. CLUTCHES

3.5. OVERRUNNING CLUTCHES



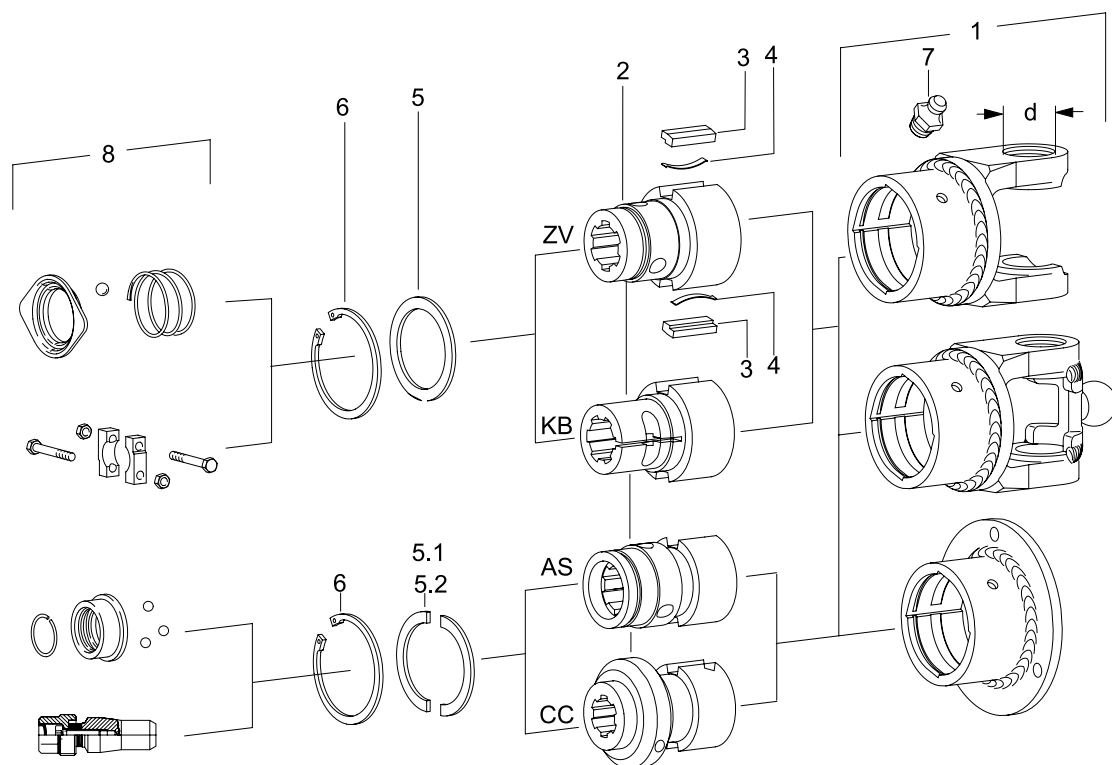
F5/1

Type of construction	Size	d	D	Style	Drawing No.	Part No.
		[mm]	[Profile]			
F5/1R	2100	22	1 ³ / ₈ " (6)	ZV	56.147.40	1366889
F5/1L	2100	22	1 ³ / ₈ " (6)	ZV	56.148.40	1366890
F5/1R	2200	24	1 ³ / ₈ " (6)	ZV	56.140.40	1366589
F5/1R	2200	24	1 ³ / ₈ " (21)	ZV	56.153.40	1366895
F5/1L	2200	24	1 ³ / ₈ " (6)	ZV	56.142.40	1366773
F5/1R	2300	27	1 ³ / ₈ " (6)	ZV	56.191.40	1172630*
F5/1R	2300	27	1 ³ / ₈ " (6)	ZV	56.141.40	1366750
F5/1R	2300	27	1 ³ / ₈ " (21)	ZV	56.157.40	1366899
F5/1L	2300	27	1 ³ / ₈ " (6)	ZV	56.216.40	1197542
F5/1L	2300	27	1 ³ / ₈ " (6)	ZV	56.143.40	1367099
F5/1L	2300	27	1 ³ / ₈ " (21)	ZV	56.158.40	1367680
F5/1R	2400	32	1 ³ / ₈ " (6)	ZV	56.196.40	1171535*
F5/1R	2400	32	1 ³ / ₈ " (6)	ZV	56.144.40	1367095
F5/1R	2400	32	1 ³ / ₈ " (6)	KB	56.172.40	1367694
F5/1R	2400	32	1 ³ / ₈ " (21)	ZV	56.163.40	1367685
F5/1R	2400	32	1 ³ / ₄ " (6)	KB	56.165.40	1367687
F5/1R	2400	32	1 ³ / ₄ " (6)	AS	56.192.40	1172748
F5/1R	2400	32	1 ³ / ₄ " (20)	KB	56.167.40	1367689
F5/1L	2400	32	1 ³ / ₈ " (6)	KB	56.189.40	1172706
F5/1L	2400	32	1 ³ / ₈ " (6)	ZV	56.210.40	1188956
F5/1L	2400	32	1 ³ / ₈ " (6)	ZV	56.137.40	1365660
F5/1L	2400	32	1 ³ / ₈ " (21)	ZV	56.164.40	1367686
F5/1L	2400	32	1 ³ / ₄ " (6)	KB	56.166.40	1367688
F5/1R	2500	36	1 ³ / ₈ " (6)	ZV	56.104.40	1350867
F5/1R	2500	36	1 ³ / ₈ " (21)	ZV	56.107.40	1351762
F5/1R	2500	36	1 ³ / ₄ " (6)	AS	56.239.40	1112225
F5/1R	2500	36	1 ³ / ₄ " (6)	KB	56.119.40	1365421
F5/1R	2500	36	1 ³ / ₄ " (20)	KB	56.120.40	1365422
F5/1L	2500	36	1 ³ / ₈ " (6)	KB		1138101
F5/1L	2500	36	1 ³ / ₈ " (6)	ZV	56.108.40	1352539
F5/1L	2500	36	1 ³ / ₄ " (6)	KB	56.214.40	1190341

*) Overtightened slide collar

3. CLUTCHES

3.5. OVERRUNNING CLUTCHES



F5/1 AND EF5/1 INDIVIDUAL PARTS

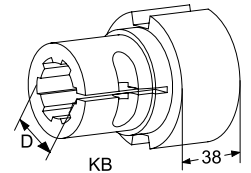
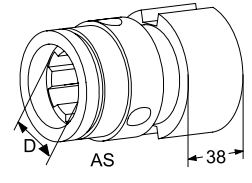
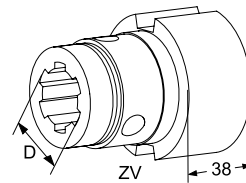
Pos.	Designation	Size	d	TK	Technical data	Standard	Drawing No.	Part No.
			[mm]	[mm]				
1.1	F5/1R Clutch housing	2100	22				55.10.38	1365743
1.1	F5/1L Clutch housing	2100	22				55.10.39	1365744
1.1	F5/1R Clutch housing	2200	24				20.31.44	1365732
1.1	F5/1L Clutch housing	2200	24				20.31.45	1365733
1.1	F5/1L Clutch housing	2300	27				21.31.60 +	1365734
1.1	F5/1R Clutch housing	2300	27				21.31.56 +	1365415
1.1	F5/1R Clutch housing	2400	32				35.31.53 +	1365416
1.1	F5/1L Clutch housing	2400	32				35.31.54 +	1365418
1.1	F5/1R Clutch housing	2500	36				36.31.26 +	1350866
1.1	F5/1L Clutch housing	2500	36				36.31.27 +	1352540
1.2	F5/1R Clutch housing	2280	24				20.31.846	1163754
1.2	F5/1L Clutch housing	2380	27				21.31.881	1199646
1.2	F5/1R Clutch housing	2380	27				21.31.882	1115076
1.2	F5/1R Clutch housing	2480	32				35.31.58 +	1363041
1.2	F5/1R Clutch housing	2580	36		ZSG*		36.31.141+	1110277
1.3	EF5/1R Clutch housing			101,5	8xM8		56.20.105	1361162
1.3	EF5/1L Clutch housing			101,5	8xM8		56.20.106	1361163
2	F5/1 Hubs							
3	Key				13x7x38		16.50.35	1348133
4	Leaf spring				36x5		66.19.01	1348132
5	Supporting ring				56x72		16.20.159	1352386
5.2	Supporting ring				by 1 ³ / ₄ " : 59,8x72		16.20.170	1367796
5.1	Supporting ring				by 1 ³ / ₈ " : 56x72	DIN 988	16.20.67	1304235

* ZSG = central lubrication

3. CLUTCHES

3.5. OVERRUNNING CLUTCHES

Pos.	Designation	Size	d [mm]	TK [mm]	Technical data	Standard	Drawing No.	Part No.
6	Retaining ring				72x2,5	DIN 472	62.14.01	1702100
7	Zerk				M8.2x1		63.12.05	1173062
8	Locking mechanisms for yokes and clutches							see page 65



F5/1 HUBS

Type	D [Profile]	Style	Drawing No.	Part No.
F5/1	1 1/8" (6)	ZV	56.19.20	1368041
F5/1	1 3/8" (6)	KB	56.19.14	1352547
F5/1	1 3/8" (6)	ZV	56.19.12	1348134
F5/1	1 3/8" (6)	SPB8	56.19.191	1186308
F5/1	1 3/8" (21)	KB	56.19.16	1365359
F5/1	1 3/8" (21)	ZV	56.19.13	1351796
F5/1	1 3/4" (6)	AS	56.19.17	1365360
F5/1	1 3/4" (6)	KB	56.19.15	1356044
F5/1	1 3/4" (20)	AS	56.19.18	1365361
F5/1	1 3/4" (20)	KB	56.19.19	1381759
F5/1	30H8	M12	56.19.161	1168706
F5/1	35H7	M12	56.19.136	1377559
F5/1	40H8	M12	56.19.236	1119120