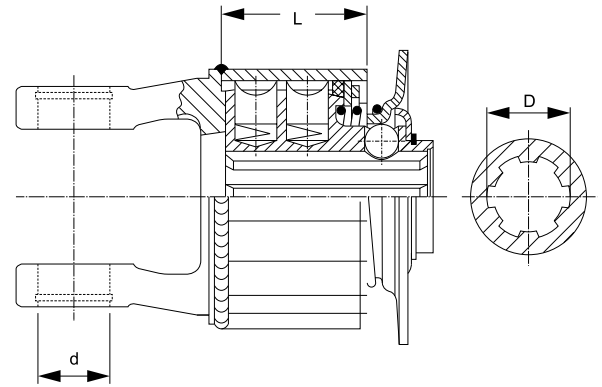


3. CLUTCHES

3.1. RADIAL PIN CLUTCHES



K31B TO K36B AND K31M TO K36M

K...B = profiled case

K...M = solid case

Type of construction	Size	d	L	M	D	Style	Drawing No.	Part No.
		[mm]	[mm]	[daNm]	[Profile]			
K31B	2100	22	36	26	1 ³ / ₈ " (6)	ZV	55.369.03	1353751
K31B	2100	22	36	30	1 ³ / ₈ " (6)	ZV	55.369.03	1351076
K31B	2200	24	36	30	1 ³ / ₈ " (6)	ZV	55.194.03	1366240
K32B	2100	22	55	50	1 ¹ / ₈ " (6)	ZV	55.578.03	1353272
K32B	2100	22	55	40	1 ³ / ₈ " (6)	ZV	55.288.03	1351075
K32B	2100	22	55	50	1 ³ / ₈ " (6)	ZV	55.288.03	1351073
K32B	2100	22	55	60	1 ³ / ₈ " (6)	ZV	55.288.03	1193050
K32B	2100	22	55	40	30H8	B10	55.746.03	1177977
K32B	2200	24	55	30	1 ³ / ₈ " (6)	ZV		1101675
K32B	2200	24	55	50	1 ³ / ₈ " (6)	ZV	55.196.03	1360364
K32B	2200	24	55	55	1 ³ / ₈ " (6)	ZV	55.196.03	1359486
K32B	2200	24	55	60	1 ³ / ₈ " (6)	ZV	55.196.03	1359660
K32B	2300	27	55	50	1 ³ / ₈ " (6)	ZV	55.200.03	1353767
K32B	2300	27	55	60	1 ³ / ₈ " (6)	ZV	55.200.03	1352351
K33B	2200	24	74	60	1 ³ / ₈ " (6)	ZV	55.198.03	1351930
K33B	2200	24	74	65	1 ³ / ₈ " (6)	ZV	55.198.03	1358778
K33B	2200	24	74	70	1 ³ / ₈ " (6)	ZV	55.198.03	1353629
K33B	2200	24	74	75	1 ³ / ₈ " (6)	ZV	55.198.03	1358646
K33B	2200	24	74	80	1 ³ / ₈ " (6)	ZV	55.198.03	1358523
K33B	2200	24	74	90	1 ³ / ₈ " (6)	ZV	55.819.03	1197168*
K33B	2200	24	74	90	1 ³ / ₈ " (6)	ZV	55.198.03	1363530
K33B	2300	27	74	75	1 ³ / ₈ " (6)	ZV		1119915
K33B	2300	27	74	80	1 ³ / ₈ " (6)	ZV	55.202.03	1346993
K33B	2300	27	74	90	1 ³ / ₈ " (6)	ZV	55.202.03	1358570
K33B	2300	27	74	70	30H8	KF	55.698.03	1173297
K33B	2300	27	74	90	30H8	KF	55.698.03	1197808
K33B	2300	27	74	70	1 ³ / ₈ " (21)	ZV	55.600.03	1165111
K33B	2400	32	74	80	1 ³ / ₈ " (6)	ZV	55.576.03	1359396
K33B	2400	32	74	90	1 ³ / ₈ " (6)	ZV	55.576.03	1362493

*) Overtightened slide collar

3. CLUTCHES

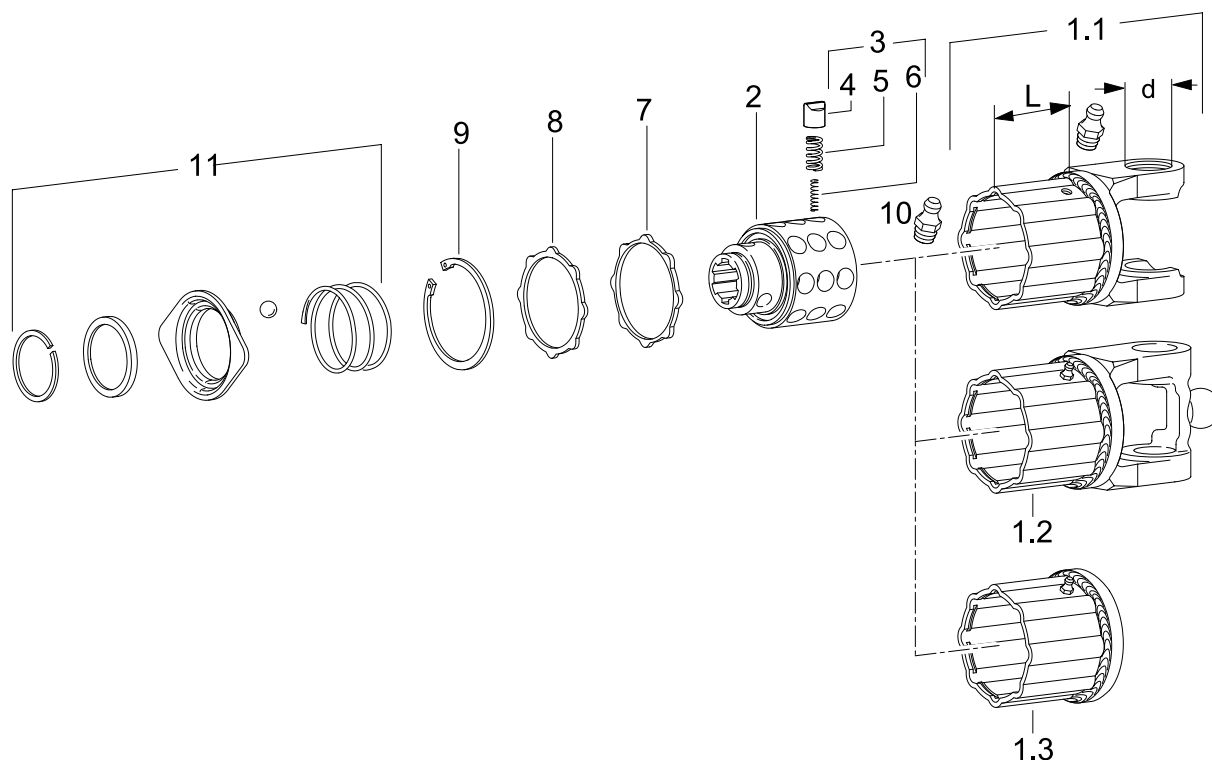
3.1. RADIAL PIN CLUTCHES

Type of construction	Size	d	L	M	D	Style	Drawing No.	Part No.
		[mm]	[mm]	[daNm]	[Profile]			
K33M	2300	27	74	90	1 ³ / ₈ " (6)	ZV	55.628.03	1377069
K34B	2300	27	93	100	1 ³ / ₈ " (6)	ZV	55.204.03	1361420
K34B	2300	27	93	90	1 ³ / ₈ " (6)	ZV	55.204.03	1346994
K34B	2300	27	93	105	1 ³ / ₈ " (6)	ZV	55.204.03	1171877
K34B	2300	27	93	110	1 ³ / ₈ " (6)	ZV	55.204.03	1348119
K34B	2300	27	93	120	1 ³ / ₈ " (6)	ZV		1135151*
K34B	2300	27	93	120	1 ³ / ₈ " (6)	ZV	55.204.03	1364628
K34B	2300	27	93	100	1 ³ / ₈ " (21)	ZV	55.745.03	1198176
K34B	2400	32	93	110	1 ³ / ₈ " (6)	ZV	55.535.03	1357178
K34B	2400	32	93	120	1 ³ / ₈ " (6)	ZV	55.535.03	1357920
K34B	2400	32	93	110	1 ³ / ₈ " (21)	ZV	55.680.03	1102439
K34M	2300	27	93	100	1 ³ / ₈ " (6)	ZV	55.650.03	1367222
K34M	2300	27	93	110	1 ³ / ₈ " (6)	ZV	55.650.03	1358548
K34M	2300	27	93	120	1 ³ / ₈ " (6)	ZV	55.650.03	1167603
K34M	2400	32	93	100	1 ³ / ₈ " (6)	ZV	55.622.03	1367850
K34M	2400	32	93	120	1 ³ / ₈ " (6)	ZV	55.622.03	1362691
K35B	2400	32	112	120	1 ³ / ₈ " (6)	ZV	55.648.03	1362327
K35B	2400	32	112	150	1 ³ / ₈ " (6)	ZV	55.648.03	1362941
K35B	2400	32	112	140	1 ³ / ₈ " (21)	ZV	55.665.03	1379373
K36B	2400	32	131	150	1 ³ / ₈ " (6)	ZV	55.543.03	1328452

*) Overtightened slide collar

3. CLUTCHES

3.1. RADIAL PIN CLUTCHES



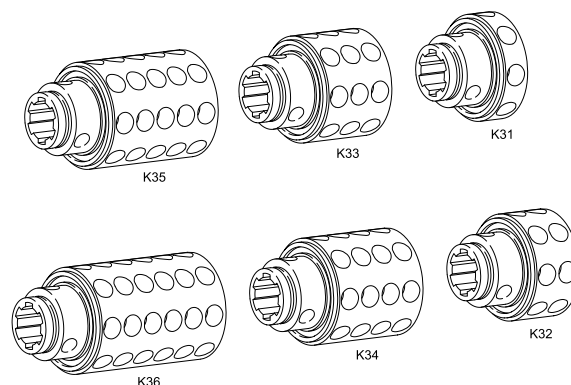
K31B TO K36B AND K31M TO K36M INDIVIDUAL PARTS

Pos.	Designation	Size	d	L	Technical data	Standard	Drawing No.	Part No.
			[mm]	[mm]				
1.1	K31B Clutch housing	2100	22	36			55.10.11	1041488
1.1	K32B Clutch housing	2200	24	55			20.31.08	1041172
1.1	K32B Clutch housing	2100	22	55			55.10.15	1084715
1.1	K32B Clutch housing	2300	27	55			21.31.10	1041493
1.1	K32B Clutch housing	2400	32	55			35.31.14 +	1317845
1.1	K33B Clutch housing	2200	24	74			20.31.09	1041174
1.1	K33B Clutch housing	2300	27	74			21.31.11	1041495
1.1	K34B Clutch housing	2300	27	93			21.31.39 +	1052685
1.1	K34B Clutch housing	2400	32	93			35.31.16 +	1317847
1.1	K34B Clutch housing	2400	32	93			35.31.100+	1321737
1.1	K34M Clutch housing	2300	27	93			21.31.64 +	1358547
1.1	K35B Clutch housing	2400	32	112			35.31.17 +	1319351
1.1	K36B Clutch housing	2300	27	131			21.31.57 +	1364496
1.2	K32B Clutch housing WW 80°	2280	24	55			20.31.820	1163748
1.2	K33B Clutch housing WW 80°	2280	24	74			20.31.821	1379058
2	K31 to K36 Hubs							
3	Repair kits Agraset 106				Standard springs			1341951
3	Repair kits Agraset 107				soft springs			1341952
4	Cam						55.01.03	1042065
5	Compression spring				12.7x2.4x23		66.01.04	1043438
6	Compression spring				7.1x1.5x23		66.01.05	1043439
7	Thrust plate				86x70x3		55.15.10	1042104
8	Sealing ring				87x75x4		55.17.12	1044986

3. CLUTCHES

3.1. RADIAL PIN CLUTCHES

Pos.	Designation	Size	d [mm]	L [mm]	Technical data	Standard	Drawing No.	Part No.
9	Retaining ring				80x2.5	DIN 472	62.15.00	1020707
10	Zerk				M8.2x1		63.12.05	1173062
11	Locking mechanisms for yokes and clutches							



K31 TO K36 HUBS

Type	D [Profile]	Style	Drawing No.	Part No.
K31	1 3/8" (6)	ZV	55.14.12	1051487
K32	1 3/8" (6)	ZV	55.14.15	1051490
K33	1 3/8" (6)	ZV	55.14.18	1051493
K33	1 3/8" (21)	ZV	55.14.20	1051495
K34	1 3/8" (6)	ZV	55.14.21	1051496
K34	1 3/8" (21)	ZV	55.14.23	1051498
K35	1 3/8" (6)	ZV	55.14.26	1089779
K36	1 3/8" (6)		55.14.24	1051499